Verticality without tolerance ISO 2768-L

>	0	100	300	1000
≤	100	300	1000	3000
TOL	0.6	1	1.5	2

Straightness and flatness without tolerance ISO 2768-L

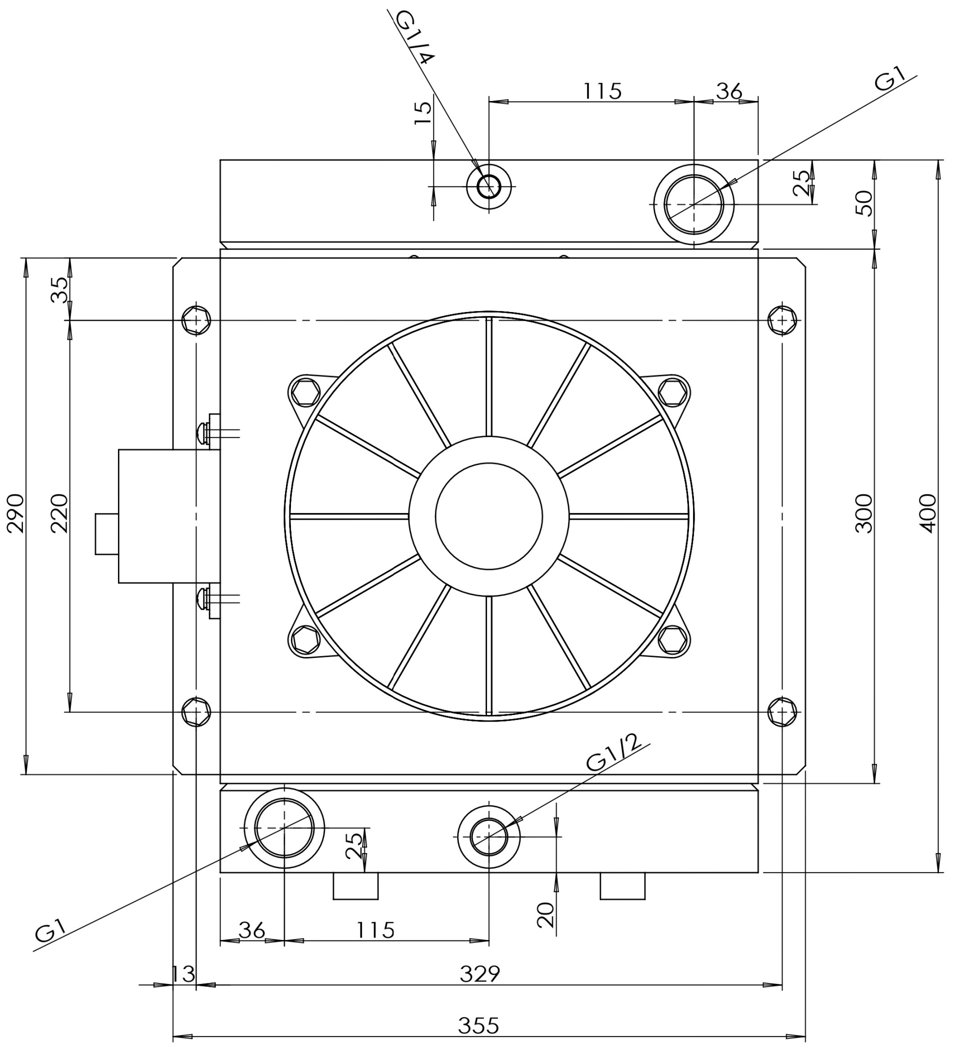
>	0	10	30	100	300	1000
≤	10	30	100	300	1000	3000
TOL	0.1	0.2	0.4	0.8	1.2	1.6

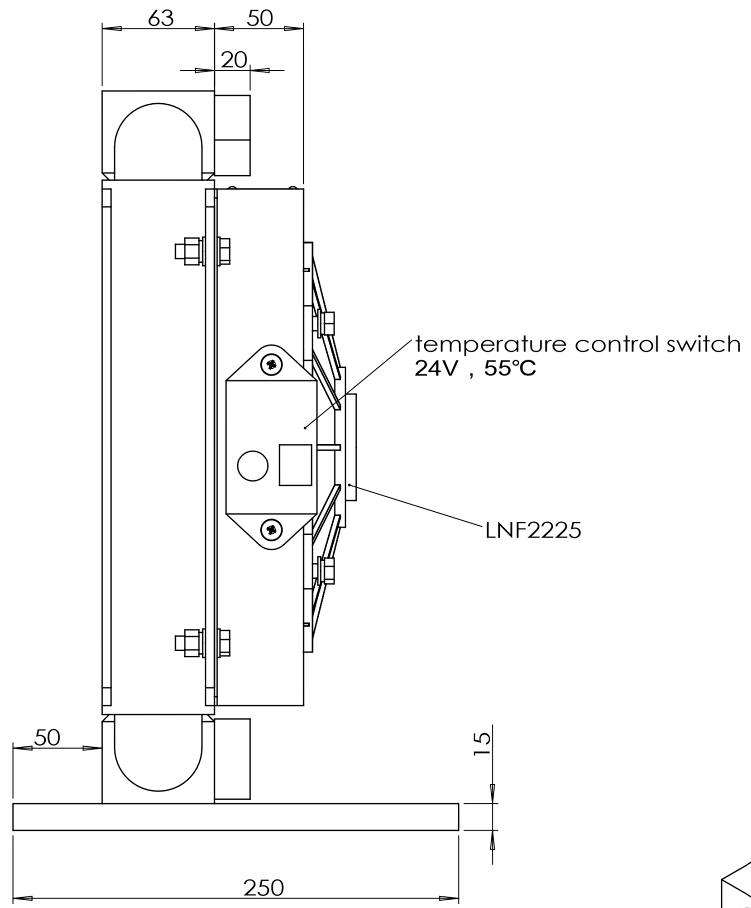
Welded structure without tolerance ISO 13920-B

>	2	30	120	400	1000	2000
≤	30	120	400	1000	2000	4000
TOL	±1	±2	±2	±3	±4	±6

Machining unmarked tolerances in accordance with ISO 2768-C

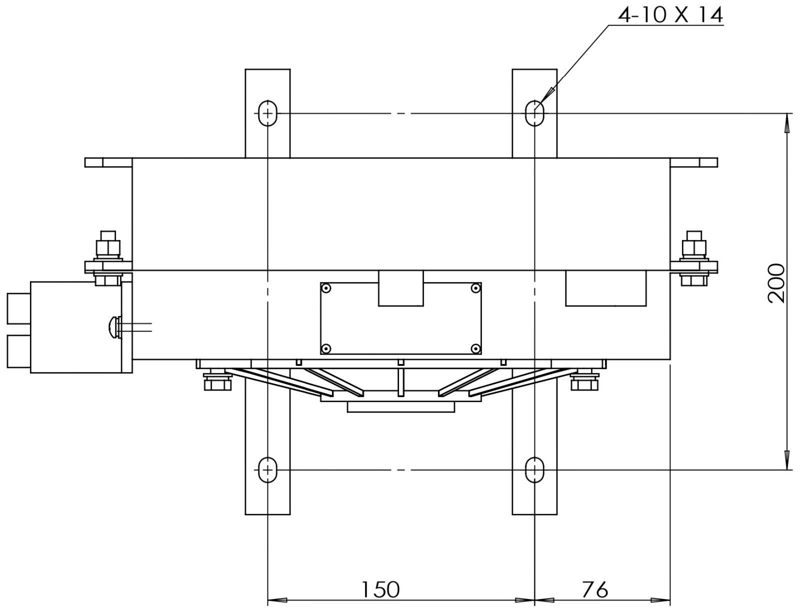
>	0.5	3	6	30	120	400	1000	2000
≤	3	6	30	120	400	1000	2000	4000
TOL	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	±4

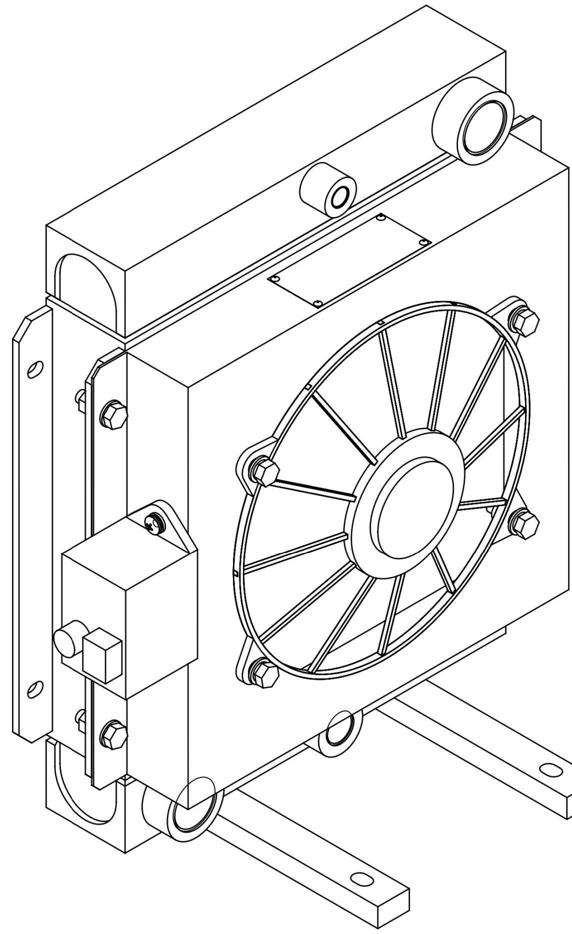




medium		Oil
Design pressure Mpa		1.3
Test pressure Mpa	Air tightness	1.43
	strength	1.95

Notice :
1. The cooler should be designed, manufacturing &testing according to the standard<The technical conditions of aluminum plate-fin exchanger > of NB/T47006-2009.
2. Argon arc welding should be completely penetrated. Welding should be smooth & straight, no defect& air cleft.
3. Regarding the plane surfaces, no damages.
4. Keep outside cleanliness and inside dryness. The nozzle should be covered by caps.
5. Painted Colour RAL9005.





MARK	No.	REV.	SIGN	DATE
Design		Standard		
Draw		App/Ver		
Technics		DATE		

TERMO300/24-55

	Quantity	Weight	Scale
00			1: 5