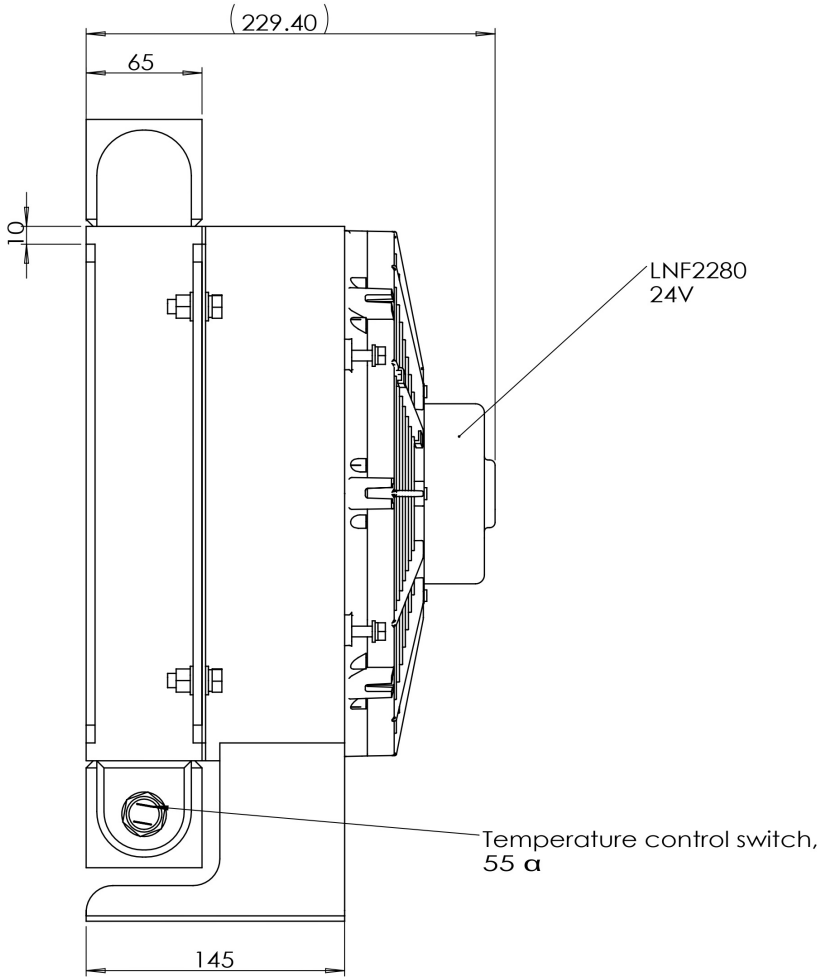
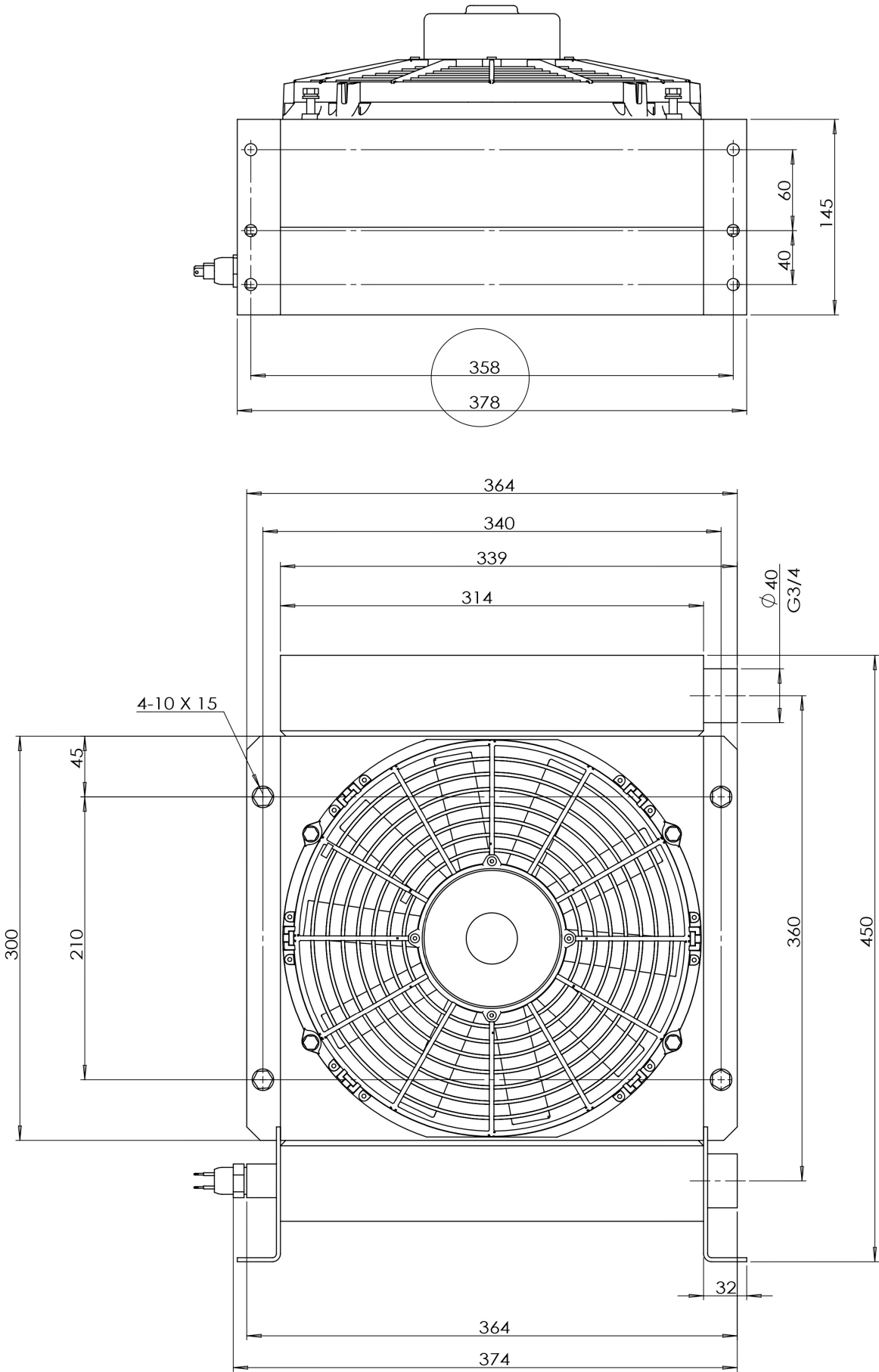


Machining unmarked tolerances in accordance with ISO 2768-C										Welded structure without tolerance ISO 13920-B						Straightness and flatness without tolerance ISO 2768-L						Verticality without tolerance ISO 2768-L																			
∠		0.5	3	6	30	120	400	1000	2000	∠		2	30	120	400	1000	2000	∠		0	10	30	100	300	1000	∠		0	100	300	1000										
≡		3	6	30	120	400	1000	2000	4000	≡		30	120	400	1000	2000	4000	≡		10	30	100	300	1000	3000	≡		100	300	1000	3000										
TOL		± 0.2		± 0.3		± 0.5		± 0.8		± 1.2		± 2		± 3		± 6		TOL		0.1		0.2		0.4		0.8		1.2		1.6		TOL		0.6		1		1.5		2	



MARK					No.					REV.					SIGN					DATE					Technics				
Design					Standard					App/Ver					DATE														
Draw																													
Technics																													

medium		Oil
Design pressure Mpa		1.3
Test pressure Mpa	Air tightness	1.43
	strength	1.95

Notice :

1. The cooler should be designed, manufacturing &testing according to the standard&ltThe technical conditions of aluminum plate-fin exchanger > of NB/T47006-2009.
2. Argon arc welding should be completely penetrated. Welding should be smooth & straight, no defect& air cleft.
3. Regarding the plane surfaces, no damages.
4. Keep outside cleanliness and inside dryness. The nozzle should be covered by caps.
5. Painted Colour RAL9005.

